



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2651-1

Job Sheet 171921



Part No: D2651-1

Job Qty: 200 ea

Part Name: Plug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/9/18

Job Tracking No:

Due Date: 2/12/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP: A 02.04.15 New Issue NG IPP: B

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	200 Ea	2/10/18	2/10/18	0.00	0.00	Start Up Machining-1	20 min	J.B 18-02-21
100	Hardinge	200 pcs	2/10/18	2/10/18	0.00	5.21	Hardinge	20 min	J.B 18-02-21
120	QC	200 pcs	2/10/18	2/10/18	0.00	0.00	QC8		2/18/02/22
140	HandFinish	200 pcs	2/10/18	2/10/18	0.00	0.40	HandFinish1		18-02-22
150	Powdercoat	200 pcs	2/12/18	2/12/18	0.00	0.39	Powdercoat1		BR 18-03-08
160	QC	200 pcs	2/12/18	2/12/18	0.00	0.00	QC3		1 MAR 01 2018
170	Packaging	200 pcs	2/12/18	2/12/18	0.00	0.00	Packaging3-1	FP001	BR 18-03-01
180	QC21-SA	200 Ea	2/12/18	2/12/18	0.00	0.00	QC21		2/15/03/01

Part Op 100 - 1- Turn as per Folio FA219 and Dwg D2651

Descriptions: 150 - (Only larger section necessary)

170 - LOCATION : FP001

DAS
21
9-89

MAR 05 2018

11/38467. START: 4:45 Q/T: 300 FINISH 15:15

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.500	6061-T6 Round Bar .500"	8.0200 ft (.0401 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R0.500	8	57	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plug	0.060inches ± 0.005	0.065 0.055		
2	Plug	0.375inches ± 0.010	0.385 0.365		
3	Plug	0.050inches ± 0.010	0.060 0.040		
4	Plug	20.000Degrees ± 0.000	20.000 20.000		
5	Plug	0.305inches + 0.000 - 0.002	0.305 0.303		
6	Plug	0.438inches ± 0.005	0.443 0.433		
7	Plug	0.060inches ± 0.005	0.065 0.055		
8	Plug	0.090inches + 0.000 - 0.002	0.090 0.088		
9	Plug	0.045inches + 0.000 - 0.002	0.045 0.043		

Plex 2/9/18 11:13 AM Dart.Gagnon.Michelle



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S044163



Part: D2651-1

Job No: 171921

Serial No/Batch: S044163

Revision: D2651

Inspector:

Date: 02/21/18